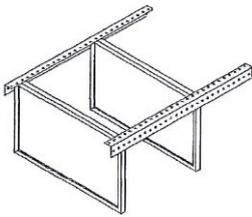
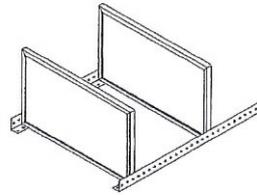


OPEN TYPE SHELVING



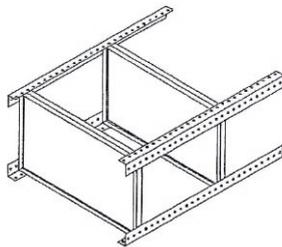
1. Single faced

Place shelves on the floor and lay the angle as shown with the short side on top. Insert 12mm long bolts through this flange to suit the shelf positions required and secure with nuts.



2.

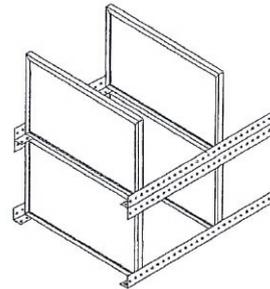
Invert structure.



3.

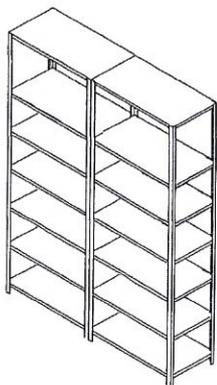
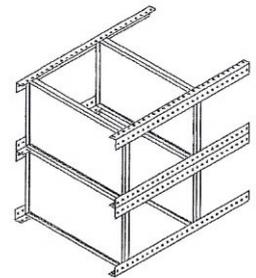
Place two angle posts in position and attach to shelves with 12mm long bolts (or 20mm if bay is to be double sided) through the short flanges. (Fit reinforcing channel at the same time if the shelf is to be reinforced). Add back braces as appropriate.

Go to 5.



4. Double faced

After 3 add angle posts and shelves as shown with bolts through the short flanges of all posts. (Fit reinforcing channels at the same time shelves to be reinforced). Use existing 20mm bolts on all common connections.



SINGLE FACED
STACK

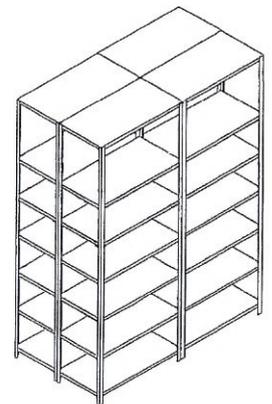
5.

Lift the bays upright and move them into position. Join the bays together with 20mm long bolts passing through the long flanges of the angle posts and sides of shelves.

Bolt shelves to angle posts at ends of stack with 12mm long bolts.

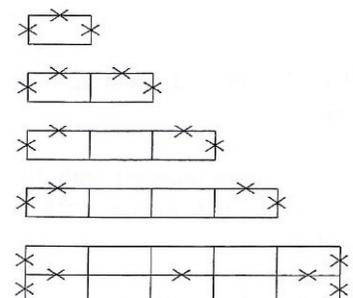
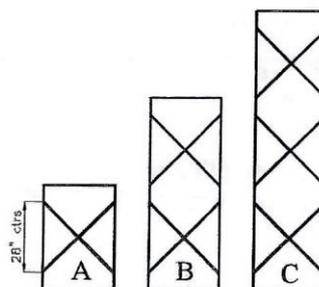
Fix side bracing in position as shown below using 12mm long bolts at ends and 20mm long bolts at intermediate positions.

Finally tighten all bolts.



DOUBLE FACED
STACK

BRACING POSITIONS



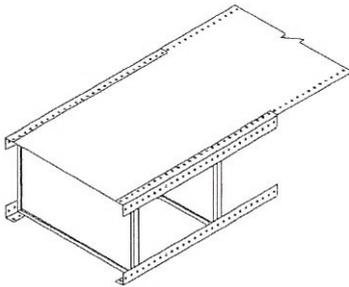
BAY HEIGHTS

A = 39, 51, 63 inches

B = 75, 87, 99, 111 inches

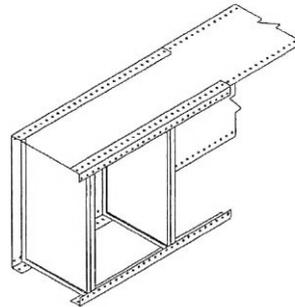
C = 123 inches

CLOSED TYPE SHELVING



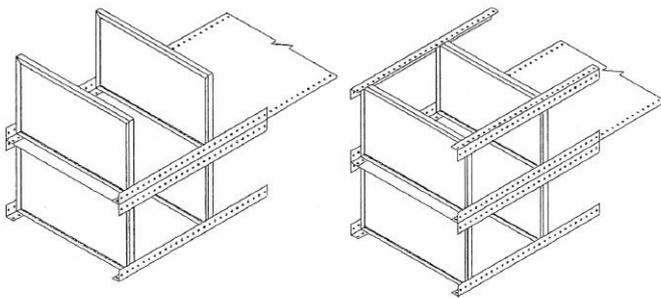
6. Single faced

Follow steps **1** to **3** In place of braces position back sheets inside the angle posts using existing bolts on all common connections.



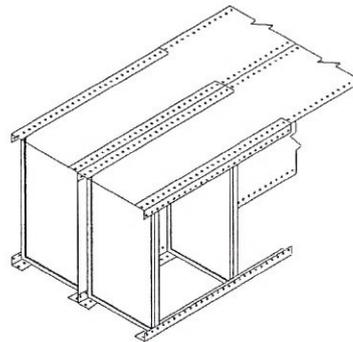
7.

Lift the bay on it's side and position side sheets inside the angle posts to one end.
(Starter bays only - see **10** for extension bays)



8. Double faced

Follow step **6** Place the two angle posts in position and attach to shelves with 12mm long bolts through the short flanges. (Fit reinforcing channel at the same time if shelf is to be reinforced).



9.

For end bays, fit side sheet between angle posts and shelves before attaching to shelves with 12mm long bolts through flanges of angle posts.
(Starter bays only - see **10** for extension bays)

10.

Lift the bays upright and move them into position.

Cladding is positioned as shown.

Bolt shelves and cladding to angle posts at ends of stack with 12mm long bolts.

Join the bays together with 20mm long bolts passing through the long flanges of the intermediate angle posts, side cladding and sides of shelves.

Finally, tighten all bolts.

